  * If Function Selection Switch 6 is set to OFF side, one line feed opera-
     tion is performed at the same time.

*** These codes may not be able to send to the printer by your computer. In
     this case, use system command to send them.

```
┌──────────────┐
│ Control Codes │
└──────────────┘
```

DEC.   HEX.

DP Mode
WP Mode
GR Mode
Remarks
───
00   00

DP: Ignored
WP: Ignored
GR: Ignored
───
8 n   08 n

DP: Backspace. (n=Binary) n:Backspaced dot number
WP: Backspace. (n=Binary) n:Backspaced dot number
GR: Ignored. Receives n as character data.

Remarks: ***
───
10 or 138   0A or 8A

DP: Executive Line Feed. Executive LV in accordance with information latched
WP: Full Line Feed. Executive.
GR: 11/108" Line Feed. Executive... 8A hex. 138 dec.

Remarks: *LF/NL Selectable. ***
───
12   0C

DP: Form Feed
WP: Form Feed
GR: Form Feed

Remarks: LF/NL Selectable
───
13 or 141   0D or 8D

DP: Carriage Return (When NL, LF pitch is latched one)
WP: Carriage Return (When NL, LF pitch is 1/6" (1/8") per line.)
GR: Carriage Return only 0D Hex. (When NL, LF pitch is 7/72" per line.)

Remarks: NL/CR selectable
───

```
14                    0E

DP: End Underline
WP: End Underline
GR: Ignored
_____
15                    0F

DP: Start Underline
WP: Start Underline
GR: Ignored
_____
18                    12

DP: Select Graphics Mode
WP: Select Graphics Mode
GR: Ignored
_____
19                    13

DP: Ignored
WP: Select DP Mode
GR: Ignored
_____
20                    14

DP: Select WP Mode
WP: Ignored
GR: Ignored
_____
27 n                  1B n

DP: Proportional spacing (2nd byte is dot column #)
WP: Proportional spacing (2nd byte is dot column #)
GR: Ignored

Remarks: 1≤n≤9. ***
_____
27 14                 1B 0E

DP: Start Elongation
WP: Start Elongation
GR: Start Elongation
_____
27 15                 1B 0F

DP: End Elongation
WP: End Elongation
GR: End Elongation
_____
27 16 n1 n2           1B 10 n1 n2

DP: Positioning (3 Pitches are available)(n1,n2 indicate dot position from
    Home pos.)
WP: Positioning (3 Pitches are available)(n1,n2 indicate dot position from
    Home pos.)
GR: Positioning (3 Pitches are available)(n1,n2 indicate dot position from
```

Home pos.)

Remarks: n1, n2: Binary value. ***
──
27 17   1B 11

DP: Select Proportional Character
WP: Select Proportional Character
GR: Ignored
──
27 18   1B 12

DP: Select Correspondence Character-10
WP: Select Correspondence Character-10
GR: Ignored
──
27 19   1B 13

DP: Select Standard Character-10
WP: Select Standard Character-10
GR: Ignored
──
27 20   1B 14

DP: Select Condensed Character
WP: Select Condensed Character
GR: Ignored
──
27 23   1B 17

DP: Select Standard Character-12
WP: Select Standard Character-12
GR: Ignored
──
27 28   1B 1C

DP: Set Half Forward Line Feed (No motion)
WP: Half Forward Line Feed (Executive)
GR: Ignored
──
27 29   1B 1D

DP: Select NLQ Compressed Character
WP: Select NLQ Compressed Character
GR: Ignored
──
27 30   1B 1E
DP: Set 1/2 Reverse LF
WP: Perform 1/2 Reverse LF
GR: Ignored
──
27 31   1B 1F

DP: Start Bold
WP: Start Bold
GR: Ignored
──

```
27 32              1B 20

DP: End Bold
WP: End Bold
GR: Ignored
_____
27 49              1B 31

DP: 1/20 (1/120") Forward Line Feed (Executive)
WP: 1/20 (1/120") Forward Line Feed (Executive)
GR: 1/20 (1/120") Forward Line Feed (Executive)
_____
27 52 n            1B 34 n

DP: Form Feed Set
WP: Form Feed Set
GR: Form Feed Set
_____
27 54              1B 36

DP: Set Full Forward Line Feed (No motion)
WP: Ignored
GR: Ignored
_____
27 56              1B 38

DP: Set 3/4 Forwrd Line Feed (No motion)
WP: 3/4 Forward Line Feed (Executive)
GR: Ignored
_____
27 71              1B 47

DP: 4/5 (2/15") Forward Line Feed (Executive)
WP: 4/5 (2/15") Forward Line Feed (Executive)
GR: 4/5 (2/15") Forward Line Feed (Executive)
_____
27 73 n1 n2        1B 49 n1 n2
d1 d2 d2           d1 d2 d2

DP: High Resolution Graphics (n1,n2 indicate point column length)
    (d1,d2,d3,... are Image data)
WP: High Resolution Graphics (n1,n2 indicate point column length)
    (d1,d2,d3,... are Image data)
GR: High Resolution Graphics (n1,n2 indicate point column length)
    (d1,d2,d3,... are Image data)
_____
27 75              1B 4B

DP: Insert New Paper
WP: Insert New Paper
GR: Insert New Paper
_____
28 n1 n2           1C n1 n2

DP: Repeat Print Data (Undefined code is changed to X)
WP: Repeat Print Data (Undefined code is changed to X)
GR: Repeat Print Data (If MSB=0, Data is ignored)
```

---

30   1E

DP: Ignored
WP: Ignored
GR: End Graphic Mode

---

127   7F

DP: Ignored
WP: Ignored
GR: Ignored

---

255   FF

DP: Ignored
WP: Ignored
GR: (Printing Data)

Other Codes in Function Area(02 to 1F hex)

DP: Prints "X" marks
WP: Prints "X" marks
GR: Ignored

Other Codes in Function Area (80 to 9F hex)

DP: Prints "X" marks
WP: Prints "X" marks
GR: (Printing Data)

(tlc-8/06/93)